

Technical specifications

Article number	6ES7518-4AP00-0AB0 CPU 1518-4 PN/DP, 4MB Prog., 20MB Data
General information	
Product type designation	CPU 1518-4 PN/DP
HW functional status	FS06
Firmware version	V2.6
Product function	
<ul style="list-style-type: none"> I&M data 	Yes; I&M0 to I&M3
Engineering with	
<ul style="list-style-type: none"> STEP 7 TIA Portal configurable/integrated as of version 	V15.1 (FW V2.6) / V13 (FW V1.5) or higher
Configuration control	
via dataset	Yes
Display	
Screen diagonal [cm]	6.1 cm
Control elements	
Number of keys	6
Mode selector switch	1
Supply voltage	
Type of supply voltage	24 V DC
permissible range, lower limit (DC)	19.2 V
permissible range, upper limit (DC)	28.8 V
Reverse polarity protection	Yes
Mains buffering	
<ul style="list-style-type: none"> Mains/voltage failure stored energy time 	5 ms
<ul style="list-style-type: none"> Repeat rate, min. 	1/s
Input current	
Current consumption (rated value)	1.55 A
Inrush current, max.	2.4 A; Rated value
I_t	0.02 A ² ·s
Power	
Infeed power to the backplane bus	12 W
Power consumption from the backplane bus (balanced)	30 W
Power loss	
Power loss, typ.	24 W
Memory	
Number of slots for SIMATIC memory card	1
SIMATIC memory card required	Yes
Work memory	
<ul style="list-style-type: none"> integrated (for program) 	4 Mbyte
<ul style="list-style-type: none"> integrated (for data) 	20 Mbyte
Load memory	
<ul style="list-style-type: none"> Plug-in (SIMATIC Memory Card), max. 	32 Gbyte
Backup	
<ul style="list-style-type: none"> maintenance-free 	Yes
CPU processing times	
for bit operations, typ.	1 ns
for word operations, typ.	2 ns
for fixed point arithmetic, typ.	2 ns
for floating point arithmetic, typ.	6 ns
CPU-blocks	
Number of elements (total)	12 000; Blocks (OB, FB, FC, DB) and UDTs
DB	
<ul style="list-style-type: none"> Number range 	1 ... 60 999; subdivided into: number range that can be used by the user: 1 ... 59 999, and number range of DBs created via SFC 86: 60 000 ... 60 999
<ul style="list-style-type: none"> Size, max. 	16 Mbyte; For DBs with absolute addressing, the max. size is 64 KB

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FB	
• Number range	0 ... 65 535
• Size, max.	1 Mbyte
FC	
• Number range	0 ... 65 535
• Size, max.	1 Mbyte
OB	
• Size, max.	1 Mbyte
• Number of free cycle OBs	100
• Number of time alarm OBs	20
• Number of delay alarm OBs	20
• Number of cyclic interrupt OBs	20; With minimum OB 3x cycle of 100 µs
• Number of process alarm OBs	50
• Number of DPV1 alarm OBs	3
• Number of isochronous mode OBs	3
• Number of technology synchronous alarm OBs	2
• Number of startup OBs	100
• Number of asynchronous error OBs	4
• Number of synchronous error OBs	2
• Number of diagnostic alarm OBs	1
Nesting depth	
• per priority class	24
Counters, timers and their retentivity	
S7 counter	
• Number	2 048
Retentivity	
— adjustable	Yes
IEC counter	
• Number	Any (only limited by the main memory)
Retentivity	
— adjustable	Yes
S7 times	
• Number	2 048
Retentivity	
— adjustable	Yes
IEC timer	
• Number	Any (only limited by the main memory)
Retentivity	
— adjustable	Yes
Data areas and their retentivity	
Retentive data area (incl. timers, counters, flags), max.	768 kbyte; In total; available retentive memory for bit memories, timers, counters, DBs, and technology data (axes): 700 KB
Extended retentive data area (incl. timers, counters, flags), max.	20 Mbyte; When using PS 6 0W 24/48/60 V DC HF
Flag	
• Number, max.	16 kbyte
• Number of clock memories	8; 8 clock memory bit, grouped into one clock memory byte
Data blocks	
• Retentivity adjustable	Yes
• Retentivity preset	No
Local data	

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<ul style="list-style-type: none"> per priority class, max. 	
Address area	
Number of IO modules	16 384; max. number of modules / submodules
I/O address area	
<ul style="list-style-type: none"> Inputs Outputs 	32 kbyte; All inputs are in the process image 32 kbyte; All outputs are in the process image
per integrated IO subsystem	
— Inputs (volume)	16 kbyte; 16 KB via the integrated PROFINET IO interface X1, 8 KB via the integrated PROFINET IO interface X2 and via the integrated PROFIBUS DP interface
— Outputs (volume)	16 kbyte; 16 KB via the integrated PROFINET IO interface X1, 8 KB via the integrated PROFINET IO interface X2 and via the integrated PROFIBUS DP interface
per CM/CP	
— Inputs (volume)	8 kbyte
— Outputs (volume)	8 kbyte
Subprocess images	
<ul style="list-style-type: none"> Number of subprocess images, max. 	32
Hardware configuration	
Number of distributed IO systems	64; A distributed I/O system is characterized not only by the integration of distributed I/O via PROFINET or PROFIBUS communication modules, but also by the connection of I/O via AS-i master modules or links (e.g. IE/PB-Link)
Number of DP masters	
<ul style="list-style-type: none"> integrated Via CM 	1 8; A maximum of 8 CMs/CPs (PROFIBUS, PROFINET, Ethernet) can be inserted in total
Number of IO Controllers	
<ul style="list-style-type: none"> integrated Via CM 	2 8; A maximum of 8 CMs/CPs (PROFIBUS, PROFINET, Ethernet) can be inserted in total
Rack	
<ul style="list-style-type: none"> Modules per rack, max. Number of lines, max. 	32; CPU + 31 modules 1
PtP CM	
<ul style="list-style-type: none"> Number of PtP CMs 	the number of connectable PtP CMs is only limited by the number of available slots
Time of day	
Clock	
<ul style="list-style-type: none"> Type Backup time Deviation per day, max. 	Hardware clock 6 wk; At 40 °C ambient temperature, typically 10 s; Typ.: 2 s
Operating hours counter	
<ul style="list-style-type: none"> Number 	16
Clock synchronization	
<ul style="list-style-type: none"> supported to DP, master in AS, master in AS, slave on Ethernet via NTP 	Yes Yes Yes Yes Yes
Interfaces	
Number of PROFINET interfaces	3
Number of PROFIBUS interfaces	1
1. Interface	
Interface types	

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<ul style="list-style-type: none"> ● Number of ports ● integrated switch ● RJ 45 (Ethernet) 	<p>2</p> <p>Yes</p> <p>Yes; X1</p>
Protocols	
<ul style="list-style-type: none"> ● IP protocol ● PROFINET IO Controller ● PROFINET IO Device ● SIMATIC communication ● Open IE communication ● Web server ● Media redundancy 	<p>Yes; IPv4</p> <p>Yes</p> <p>Yes</p> <p>Yes</p> <p>Yes</p> <p>Yes</p> <p>Yes; MRP Automanager according to IEC 62439-2 Edition 2.0</p>
PROFINET IO Controller	
Services	
— PG/OP communication	Yes
— S7 routing	Yes
— Isochronous mode	Yes
— Open IE communication	Yes
— IRT	Yes
— MRP	Yes; As MRP redundancy manager and/or MRP client; max. number of devices in the ring: 50
— MRPD	Yes; Requirement: IRT
— PROFIenergy	Yes
— Prioritized startup	Yes; Max. 32 PROFINET devices
— Number of connectable IO Devices, max.	512; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET
— Of which IO devices with IRT, max.	64
— Number of connectable IO Devices for RT, max.	512
— of which in line, max.	512
— Number of IO Devices that can be simultaneously activated/deactivated, max.	8; in total across all interfaces
— Number of IO Devices per tool, max.	8
— Updating times	The minimum value of the update time also depends on communication share set for PROFINET IO, on the number of IO devices, and on the quantity of configured user data
Update time for IRT	
— for send cycle of 125 μ s	125 μ s
— for send cycle of 187.5 μ s	187.5 μ s
— for send cycle of 250 μ s	250 μ s to 4 ms
— for send cycle of 500 μ s	500 μ s to 8 ms
— for send cycle of 1 ms	1 ms to 16 ms
— for send cycle of 2 ms	2 ms to 32 ms
— for send cycle of 4 ms	4 ms to 64 ms
— With IRT and parameterization of "odd" send cycles	Update time = set "odd" send clock (any multiple of 125 μ s: 375 μ s, 625 μ s ... 3 875 μ s)
Update time for RT	
— for send cycle of 250 μ s	250 μ s to 128 ms
— for send cycle of 500 μ s	500 μ s to 256 ms
— for send cycle of 1 ms	1 ms to 512 ms
— for send cycle of 2 ms	2 ms to 512 ms
— for send cycle of 4 ms	4 ms to 512 ms
PROFINET IO Device	

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Services	
— PG/OP communication	Yes
— S7 routing	Yes
— Isochronous mode	No
— Open IE communication	Yes
— IRT	Yes
— MRP	Yes; As MRP redundancy manager and/or MRP client; max. number of devices in the ring: 50
— MRPD	Yes; Requirement: IRT
— PROFINergy	Yes
— Shared device	Yes
— Number of IO Controllers with shared device, max.	4
— Asset management record	Yes; Per user program
2. Interface	
Interface types	
• Number of ports	1
• integrated switch	No
• RJ 45 (Ethernet)	Yes; X2
Protocols	
• IP protocol	Yes; IPv4
• PROFINET IO Controller	Yes
• PROFINET IO Device	Yes
• SIMATIC communication	Yes
• Open IE communication	Yes
• Web server	Yes
• Media redundancy	No
PROFINET IO Controller	
Services	
— PG/OP communication	Yes
— S7 routing	Yes
— Isochronous mode	No
— Open IE communication	Yes
— IRT	No
— MRP	No
— MRPD	No
— PROFINergy	Yes
— Prioritized startup	No
— Number of connectable IO Devices, max.	128; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET
— Number of connectable IO Devices for RT, max.	128
— of which in line, max.	128
— Number of IO Devices that can be simultaneously activated/deactivated, max.	8; in total across all interfaces
— Number of IO Devices per tool, max.	8
— Updating times	The minimum value of the update time also depends on communication share set for PROFINET IO, on the number of IO devices, and on the quantity of configured user data
Update time for RT	
— for send cycle of 1 ms	1 ms to 512 ms
PROFINET IO Device	
Services	

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— PG/OP communication	Yes
— S7 routing	Yes
— Isochronous mode	No
— Open IE communication	Yes
— IRT	No
— MRP	No
— MRPD	No
— PROFIenergy	Yes
— Prioritized startup	No
— Shared device	Yes
— Number of IO Controllers with shared device, max.	4
— Asset management record	Yes; Per user program
3. Interface	
Interface types	
• Number of ports	1
• integrated switch	No
• RJ 45 (Ethernet)	Yes; X3
Protocols	
• IP protocol	Yes; IPv4
• PROFINET IO Controller	No
• PROFINET IO Device	No
• SIMATIC communication	Yes
• Open IE communication	Yes
• Web server	Yes
4. Interface	
Interface types	
• Number of ports	1
• RS 485	Yes; X4
Protocols	
• PROFIBUS DP master	Yes
• PROFIBUS DP slave	No
• SIMATIC communication	Yes
Interface types	
RJ 45 (Ethernet)	
• 100 Mbps	Yes
• 1000 Mbps	Yes; Only possible at the X3 interface of the CPU 1518
• Autonegotiation	Yes
• Autocrossing	Yes
• Industrial Ethernet status LED	Yes
RS 485	
• Transmission rate, max.	12 Mbit/s
Protocols	
Number of connections	
• Number of connections, max.	384; via integrated interfaces of the CPU and connected CPs / CMs
• Number of connections reserved for ES/HMI/web	10
• Number of connections via integrated interfaces	192
• Number of S7 routing paths	64; in total, only 16 S7-Routing connections are supported via PROFIBUS

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Redundancy mode	
<ul style="list-style-type: none"> • H-Sync forwarding 	Yes
SIMATIC communication	
<ul style="list-style-type: none"> • S7 communication, as server 	Yes
<ul style="list-style-type: none"> • S7 communication, as client 	Yes
<ul style="list-style-type: none"> • User data per job, max. 	See online help (S7 communication, user data size)
Open IE communication	
<ul style="list-style-type: none"> • TCP/IP 	Yes
— Data length, max.	64 kbyte
— several passive connections per port, supported	Yes
<ul style="list-style-type: none"> • ISO-on-TCP (RFC1006) 	Yes
— Data length, max.	64 kbyte
<ul style="list-style-type: none"> • UDP 	Yes
— Data length, max.	2 kbyte; 1 472 bytes for UDP broadcast
— UDP multicast	Yes; Max. 5 multicast circuits
<ul style="list-style-type: none"> • DHCP 	No
<ul style="list-style-type: none"> • SNMP 	Yes
<ul style="list-style-type: none"> • DCP 	Yes
<ul style="list-style-type: none"> • LLDP 	Yes
Web server	
<ul style="list-style-type: none"> • HTTP 	Yes; Standard and user pages
<ul style="list-style-type: none"> • HTTPS 	Yes; Standard and user pages
PROFIBUS DP master	
<ul style="list-style-type: none"> • Number of connections, max. 	48; for the integrated PROFIBUS DP interface
Services	
— PG/OP communication	Yes
— S7 routing	Yes
— Data record routing	Yes
— Isochronous mode	Yes
— Equidistance	Yes
— Number of DP slaves	125; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET
— Activation/deactivation of DP slaves	Yes
OPC UA	
<ul style="list-style-type: none"> • Runtime license required 	Yes
<ul style="list-style-type: none"> • OPC UA client 	Yes
— Application authentication	Yes
— Security policies	Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256
— User authentication	"anonymous" or by user name & password
— Number of connections, max.	40
— Number of nodes of the client interfaces, max.	5 000
— Number of elements for one call of OPC_UA_NodeGetHandleList/OPC_UA_ReadList/OPC_UA_WriteList, max.	300
— Number of elements for one call of OPC_UA_NameSpaceGetIndexList, max.	20
— Number of elements for one call of OPC_UA_MethodGetHandleList, max.	100
— Number of simultaneous calls of the client instructions per connection (except OPC_UA_ReadList,OPC_UA_WriteList,OPC_UA_MethodCall), max.	1
— Number of simultaneous calls of the client instructions	5

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OPC-UA_ReadList, OPC-UA_WriteList and OPC-UA_MethodCall, max.	
— Number of registerable nodes, max.	5 000
— Number of registerable method calls of OPC-UA_MethodCall, max.	100
— Number of inputs/outputs when calling OPC-UA_MethodCall, max.	20
● OPC UA server	Yes; Data access (read, write, subscribe), method call, custom address space
— Application authentication	Yes
— Security policies	Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256
— User authentication	"anonymous" or by user name & password
— Number of sessions, max.	64
— Number of accessible variables, max.	200 000
— Number of registerable nodes, max.	50 000
— Number of subscriptions per session, max.	20
— Sampling time, min.	10 ms
— Send time, min.	10 ms
— Number of server methods, max.	100
— Number of inputs/outputs per server method, max.	20
— Number of monitored items, max.	10 000; For 1 s sampling interval and 1 s send interval
— Number of server interfaces, max.	10
— Number of nodes for user-defined server interfaces, max.	30 000
Further protocols	
● MODBUS	Yes; MODBUS TCP
Media redundancy	
● Switchover time on line break, typ.	200 ms; For MRP, bumpless for MRPD
● Number of stations in the ring, max.	50
Isochronous mode	
Isochronous operation (application synchronized up to terminal)	Yes; Distributed and central; with minimum OB 6x cycle of 125 μs (distributed) and 1 ms (central)
Equidistance	Yes
S7 message functions	
Number of login stations for message functions, max.	32
Program alarms	Yes
Number of configurable program messages, max.	10 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH
Number of loadable program messages in RUN, max.	5 000
Number of simultaneously active program alarms	
● Number of program alarms	1 000
● Number of alarms for system diagnostics	200
● Number of alarms for motion technology objects	160
Test commissioning functions	
Joint commission (Team Engineering)	Yes; Parallel online access possible for up to 10 engineering systems
Status block	Yes; Up to 16 simultaneously (in total across all ES clients)
Single step	No
Number of breakpoints	20
Status/control	
● Status/control variable	Yes
● Variables	Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters
● Number of variables, max.	
— of which status variables, max.	200; per job

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— of which control variables, max.	CPU 1518-4 PN/DP, 4MB Prog., 20MB Data 200; per job
Forcing	Peripheral inputs/outputs
• Forcing, variables	200
• Number of variables, max.	
Diagnostic buffer	Yes
• present	3 200
• Number of entries, max.	1 000
— of which powerfail-proof	
Traces	8; Up to 512 KB of data per trace are possible
• Number of configurable Traces	
Interrupts/diagnostics/status information	
Diagnostics indication LED	
• RUN/STOP LED	Yes
• ERROR LED	Yes
• MAINT LED	Yes
• Connection display LINK TX/RX	Yes
Supported technology objects	
Motion Control	Yes; Note: The number of axes affects the cycle time of the PLC program; selection guide via the TIA Selection Tool or SIZER
• Number of available Motion Control resources for technology objects (except cam disks)	10 240
• Required Motion Control resources	
— per speed-controlled axis	40
— per positioning axis	80
— per synchronous axis	160
— per external encoder	80
— per output cam	20
— per cam track	160
— per probe	40
• Positioning axis	
— Number of positioning axes at motion control cycle of 4 ms (typical value)	128
— Number of positioning axes at motion control cycle of 8 ms (typical value)	128
Controller	
• PID_Compact	Yes; Universal PID controller with integrated optimization
• PID_3Step	Yes; PID controller with integrated optimization for valves
• PID-Temp	Yes; PID controller with integrated optimization for temperature
Counting and measuring	
• High-speed counter	Yes
Ambient conditions	
Ambient temperature during operation	
• horizontal installation, min.	0 °C
• horizontal installation, max.	60 °C; Display: 50 °C, at an operating temperature of typically 50 °C, the display is switched off
• vertical installation, min.	0 °C
• vertical installation, max.	40 °C; Display: 40 °C, at an operating temperature of typically 40 °C, the display is switched off
Ambient temperature during storage/transportation	
• min.	-40 °C
• max.	70 °C
Altitude during operation relating to sea level	

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<ul style="list-style-type: none"> • Installation altitude above sea level, max. 	CPU 1518-4 PN/DP, 4MB Prog., 20MB Data 5 000 m; Restrictions for installation altitudes > 2 000 m, see manual
Configuration	
Programming	
Programming language	
— LAD	Yes
— FBD	Yes
— STL	Yes
— SCL	Yes
— GRAPH	Yes
Know-how protection	
<ul style="list-style-type: none"> • User program protection/password protection 	Yes
<ul style="list-style-type: none"> • Copy protection 	Yes
<ul style="list-style-type: none"> • Block protection 	Yes
Access protection	
<ul style="list-style-type: none"> • Password for display 	Yes
<ul style="list-style-type: none"> • Protection level: Write protection 	Yes
<ul style="list-style-type: none"> • Protection level: Read/write protection 	Yes
<ul style="list-style-type: none"> • Protection level: Complete protection 	Yes
Cycle time monitoring	
<ul style="list-style-type: none"> • lower limit 	adjustable minimum cycle time
<ul style="list-style-type: none"> • upper limit 	adjustable maximum cycle time
Dimensions	
Width	175 mm
Height	147 mm
Depth	129 mm
Weights	
Weight, approx.	1 988 g